

Hose-21 - Installation Guide



Thank you for purchasing one of our Power Steering Hoses to fit - **Ford Falcon FG Series 1 (6 Cyl. Engine)**

To fit this new hose you need to remove all of the factory brackets and rubber mountings off the old original hose and swap them over onto the our New Hose. Photos below show how to undo the folded brackets.



Using a screwdriver gently fold the steel tag open on the brackets.
Take-care not to damage tag.



With the tag unclipped gently open the outer steel bracket and remove.
Take-care not to over bend the bracket.

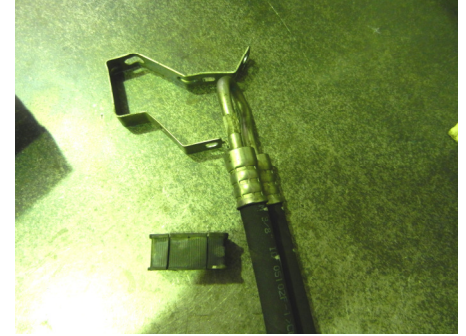
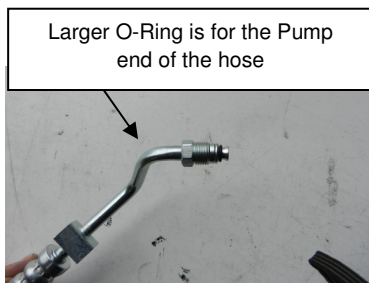


Photo above shows outer steel bracket and rubber support removed from old original hose.
Install all brackets & rubbers onto new hose.

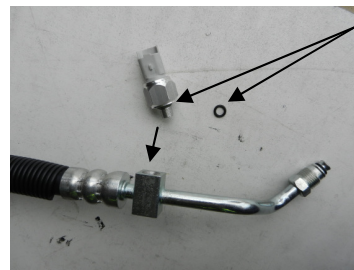
This Hose comes with 2 New O-Ring's & 1 x New "Duck Bill" seal.

The larger O-Ring is for the Pump end of the hose & the smaller O-Ring is for the Idle-Up Switch, this hose also has 1 x "New Duck Bill Seal" this seal is for the Rack end of the hose, this "Duck Bill" seal must be installed into the rack housing. These new parts need to be installed correctly to make sure that your new hose gives a long service life.

O-rings in this kit are to be installed on the hose end and onto the Original Idle-Up Switch as per photos below.



Larger O-Ring is for the Pump end of the hose



The smaller O-Ring is for the Idle-Up Switch

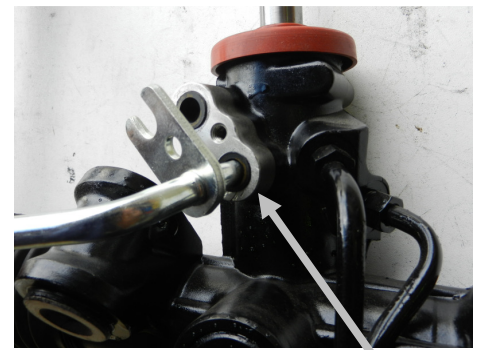
Note before fitting the **NEW "Duck Bill" seal**, the OLD "Duck Bill" seal needs to be removed from the steering rack port and the NEW "Duck Bill" seal (supplied) must be installed into the rack port on the steering rack pinion housing to seal the new hose to the rack, as per photos below.



Using a screwdriver gently pry the OLD "Duck Bill Seal" from the Rack port.



Install the NEW "Duck Bill Seal" into the Lower Rack port.



Smear a small amount of oil onto the end of the new hose & install new hose to rack.